

# FROM THE PRESIDENT'S DESK...

#### FELLOW EMPLOYEES:

We always have felt at Lufkin Industries that to have and maintain a strong financial and sound economical company, it is necessary to put back into the business a part of our yearly earnings. We also have believed that job security for all of us is a partnership between management and labor in working together for the common goal of maintaining customer security.

This brings to mind the often repeated "Ten Pillars of Economic Wisdom" which I think is worth repeating here:

- Nothing in our material world can come from nowhere or go nowhere, nor can it be free; everything in our economic life has a source, a destination and a cost that must be paid.
- Government is never a source of goods. Everything produced is produced by the people, and everything that government gives to the people, it must first take from the people.
- 3 The only valuable money that government has to spend is that money taxed or borrowed out of the people's earnings. When government decides to spend more than it has thus received, that extra unearned money is created out of thin air, through the banks, and, when spent, takes on value only by reducing the value of all money, savings and insurance.
- In our modern exchange economy, all payroll and employment comes from customers, and the only worthwhile job security is customer security; if there are no customers, there can be no payroll or jobs.
- Customer security can be achieved by the worker only when he cooperates with management in doing the things that win and hold customers. Job security, therefore, is a partnership problem that

can be solved only in a spirit of understanding and cooperation.

- Because wages are the principal cost of everything, widespread wage increases, without corresponding increases in production, simply increase the cost of everybody's living.
- 7 The greatest good for the greatest number means, in its material sense, the greatest goods for the greatest number, which, in turn, means the greatest productivity per worker.
- All productivity is based on three factors: 1) natural resources, whose form, place and condition are changed by the expenditure of 2) human energy (both muscular and mental), with the aid of 3) tools.
- 9 Tools are the only one of these three factors that man can increase without limit, and tools come into being in a free society only where there is a reward for the temporary self-denial that people must practice in order to channel part of their earnings away from purchases that produce immediate comfort and pleasure, and into new tools of production. Proper payment for the use of tools is essential to their creation.
- The productivity of the tools—that is, the efficiency of the human energy applied in connection with their use has always been highest in a competitive society in which the economic decisions are made by millions of progress-seeking individuals, rather than in a state-planned society in which those decisions are made by a handful of all-powerful people, regardless of how well-meaning, unselfish, sincere and intelligent those people may be.

I believe Lufkin Industries has followed this philosophy for the last 15 years, and this might be the reason we have been pretty well successful in our endeavors.

Deand

# A SPACE-AGE

#### Temperature-controlled suits protect welders from extreme heat

They look like characters out of the latest Star Wars movie or astronauts dressed for a voyage to the moon. They are, in reality, welders clothed in new temperature-controlled protective hoods and suits.

The aluminized, air-conditioned suits are being worn by welding and structural employees involved in high temperature welding. Each suit features an individual air delivery system that supplies cool air around 72 degrees Fahrenheit.

"The composition of the metal used to manufacture many of our gears has become more and more complex," explains Joe Storey, welding technician. "To compensate for the hardness of the metal, the gear rims are preheated before welding to temperatures between 600 and 800 degrees. At those high temperatures, the area around the gear becomes very hot, too. The suits were purchased to avoid blistering and dehydration by welders working in the extreme heat.

The suits eliminate heat fatigue, and provide additional protection from dust, fumes and chemicals. The air-conditioning system is a patented process that supplies cool air 6 to 60 degrees below the temperature of the compressed air supply.

"It is a miniature air conditioning system," continues Storey, "Cold air is created by the use of our factory compressed air supply.



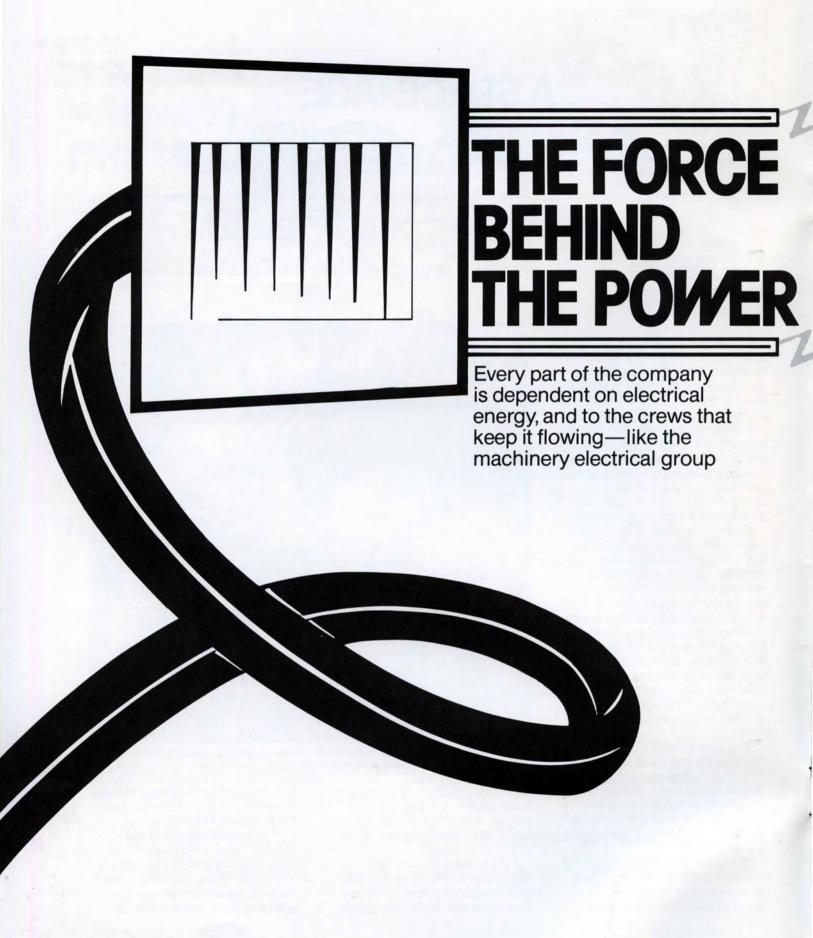
First shift welder Oscar Vasquez wears one of the new air-conditioned suits to protect himself from high temperatures while welding a gear rim.

Cool air enters the suit and hot air is exhausted from the suit. The temperature of the suit can be adjusted by changing the volume of compressed air."

Two of the suits have been purchased by the company. Each suit consists of a hood, coveralls and overboots. A chrome leather

apron and chrome welding sleeves are worn over the suits to protect the aluminized Nomex fabric.

"The suits are cool and comfortable," says welder Lawrence Holt. "We may look like something from outer space, but believe me, the suits certainly make our job safer and more comfortable."





(I-r) Electronic technicians Mike Hartman and Joe Mac Pittman replace an encoder on a shaft grinder in the shaft shop. Technicians must know how to operate all machinery before they can effectively repair it.



(I-r) Electrical troubleshooters Reggie Modisette and Tommy Harris repair an industrial gear test stand motor.



Electronics technician Michael Miles examines the control panel on a computer-controlled shaft grinder. The electronic technicians of the machinery group are responsible for installation and maintenance on all numerically-controlled machinery.

he next time you walk through the plant, notice the number of operations dependent on electricity—machinery, lighting, heating and cooling—the list is long. If electrical power to the plant is cut off, production stops.

No part of the company realizes the importance of electricity to Lufkin Industries more than the machine shop electrical group. The group is responsible for maintaining and installing electrical services for the Machinery Division.

"Whether it's a calculator on a desk or a million dollar machine tool," says Larry Tompkins, electrical manager, "if it requires electrical power, we install and service it. In addition, we do air conditioning and heating installation and repair, and are in charge of the company's other utilities, water, gas and air."

The services provided by the machine shop electrical group are almost impossible to list. The

group is responsible for upkeep on the plant's water coolers, fire alarm systems, electric forklift batteries and refrigeration systems. The group inspects all electrical work done by outside contractors. They also are involved extensively with planning for new construction, and recommend and approve electrical designs.

The group employs 60 persons, and is divided into several different categories. Johnnie Carroll is foreman over air conditioning, plumbing and pipefitting crews. Estill Holiday is in charge of electrical installations. Al Luce is responsible for the electronic technicians, and Billy Collmorgen supervises the electrical trouble-shooting crews.

"The electrical rewind area also falls into the electrical group," continues Tompkins, "and Howard Bennett is in charge of this area. They rewind motors that have damaged wiring, and they do a

great deal of work for the foundry. The machine rebuild group, under Andy Modisette, overhauls the electricals on used machinery. With the increased production levels of the last few years, this has been a very busy area."

Tompkins is assisted by Wayne Harbuck, assistant electrical manager, who is responsible for the electronic technician, electrical troubleshooting and machine maintenance crews.

"We have a wide range of abilities represented in our group," adds Tompkins. "Our electronics technicians maintain the numerically-controlled machinery, and they usually have attended an electronics school or had military experience and training. We are in the process of expanding this area of our group because of the increase in sophisticated machinery with computer control. The electrical troubleshooting crews are electricians with years of



The machinery electrical group also handles all plumbing installations for the Machinery Division, Here, James Hines installs a water fountain in the new industrial gear building.

## THE FORCE THE POWER

electrical experience, and they are familiar with every part of the plant and its machinery. The plumbing and pipefitting people generally received their training on the job. and have moved up within our group."

Despite the varying skills, all members of the electrical group have one quality in common—the ability to make decisions in a crisis situation. "Most of our calls come when something needs repair," explains Tompkins. "Our crews have to determine what the problem is and act accordingly. We rely on their judgment."

The group's work takes them in contact with every department of the company. "Our people constantly are moving around the company. I guess we see more of the different plant operations than any other group in the company. It is challenging work, rarely boring. No two days are alike."

Although the group handles much of the new installation work



Don Jackson rewinds a motor in the electrical rewind area. The area is responsible for rewinding motors with damaged wiring.



(I-r) Wayne Harbuck and Larry Tompkins review electrical designs for the new welding and structural building under construction. Harbuck is assistant manager and Tompkins is manager of the machinery electrical group.



Tim Daniel, a member of the electrical installations crew, wires an industrial gear unit.

(they recently installed the test motors and built the control panels in the new gear test lab), it is the routine, everyday jobs that offer the greatest challenges.

"It is much more difficult to work in an existing building full of machinery. It takes planning and preparation to determine what can be done and what cannot be done," says Tompkins, "On a new project, the planning is done beforehand, and all that is left is the installation."

Tompkins estimates that the responsibilities of the machine shop electrical group have doubled in the past two years. With every new building and piece of machinery added to the plant, the company's dependence on electrical energy grows.

'We are all dependent on electricity," he concludes, "in our private lives and on the job. Without it, everything stops. Our job is to provide the power that keeps us all moving." L

The third annual company blood drive, October 14, 15, 16, is your chance to...

# Give the Best that's in You

This month give the best that's in you—donate a unit of life-saving blood.

October is Blood Month at Lufkin Industries, and Wednesday, Thursday and Friday, October 14, 15 and 16, employees have an opportunity to become members of the Lufkin Industries Family Blood Plan.

A donation of one unit of blood assures the donor, his spouse and any children under 23 years of age living at home of unlimited blood replacement at no cost for one year by the Stewart Blood Center of Tyler. Dependent parents also are included in the plan for any units of blood not covered by Medicare. Single donors are assured of unlimited blood replacement at no cost for two years. The only charges are hospital processing and administration fees.

If ten percent of all full-time employees donate one unit of blood, Stewart Blood Center assures every full-time member of the Lufkin work force, and retirees living in East Texas, of unlimited blood replacement at no cost for one year. For the past two years, Lufkin Industries has qualified for this plan with one-third of the work force donating blood. Last year, a total of 1,008 units of blood were donated during a two-day, plant-wide blood drive. The drive topped the record set in 1979 by the company for the largest single blood

drive in the history of Stewart Blood Center.

The Stewart Blood Center of Tyler supplies blood to 44 area hospitals serving approximately 800,000 East Texans. Since blood cannot be synthetically produced, the blood bank must rely on donors to meet the area's growing blood requirements.

The blood donation process is safe and simple. First, a potential donor must pass a medical screening in which a brief, confidential medical history is taken. Blood pressure and pulse are recorded, and a few drops of blood are taken from a finger to determine blood iron content. If iron content is sufficient, the donor is ready to make a blood contribution.

The actual blood donation takes only 10 to 20 minutes, and there is little discomfort. An average person has from 10 to 12 pints of blood in his body, and the blood volume is restored in several minutes to a few hours. Following the donation, the donor is asked to relax a few moments and enjoy some kind of light refreshment that is provided by the center. Caloric content lost during donation is replaced by the refreshments.

Blood is a vital life-saving fluid, and the only source is the human body. When asked to donate blood this month, say yes, and give the best that's in you.



Marshall Dailey has returned to work after successful heart surgery.

### Your Best Helps Others...

Trailer sales manager Marshall Dailey is one of a number of employees who benefitted from the Lufkin Industries Family Blood Plan this year. In March, he was stricken with a heart attack that led to open heart surgery. During his month long hospital stay in Houston Methodist Hospital, he used 13 pints of whole blood.

If Dailey had not been a member of a family blood plan, he would have been billed \$404 in charges for blood alone. Instead, Stewart Blood Center of Tyler reimbursed the hospital with 40 units of blood, eliminating the charges for blood. Blood replace-

ment fees vary from hospital to hospital, and in this case, the hospital required 40 units of blood to replace the 13 units used by Dailey.

Without the family blood plan, those blood costs would have been passed along to Dailey and his company insurance plan—higher hospital costs that could be passed on later in higher insurance premiums to the company and its employees.

But even more importantly, blood was there when Marshall Dailey needed it. Blood drives like the one at Lufkin Industries this month assure all of us that when blood is needed, it will be there.

#### The answers to your questions

# FEEDBACK

Q. How are cases of pregnancy by a female employee treated by the company? Does company insurance cover the medical expenses? Is there a maternity leave? If a pregnant woman is employed in the plant, is she considered disabled?

A. Johnny Long, personnel director, reports that the pregnancy of a female employee is treated in the same way as any illness or injury. If a pregnant employee is a participant in the company's group hospitalization plan, the insurance will pay 80 percent above the deductible of her medical expenses.

The amount of time off for a pregnancy is left up to the attending physician. Since the pregnancy is considered the same as an illness or injury, the employee is eligible to receive up to 13 weeks in disability benefits.

The ability of a pregnant employee to perform her job again is left up to the attending physician. However, Long adds very few pregnant women involved in production work have been ruled disabled unless there are medical complications. There also is a high rate of return among female production employees after a pregnancy. One woman returned to the job only three weeks after delivery.

Q. It is my understanding that the service awards for employees marking their years of employment with LUFKIN are distributed at a banquet at the civic center each year.

For those of us who work in the field sales offices, receiving a service award is not as much of a celebration, as we usually just

receive our pin or necklace or such through the mail system.

Wouldn't it be a nice compliment to the recipients of service awards in the sales offices to be taken out to dinner and presented the award by his or her district or division manager?

A. "The number of employees who are not recognized by an annual awards banquet are few." says Johnny Long, personnel director. Service awards are presented each December at a banquet at the Lufkin Civic Center to Lufkin employees who are celebrating anniversaries in five-year increments. Machinery Division salesmen celebrating five-year anniversaries are recognized at a banquet during the annual January sales conference. The trailer sales and service branch offices hold annual awards banquets each year. However, he and Ben Queen, vicepresident of machinery sales, agree that any branch employee who is celebrating a five-year anniversary and cannot attend a service awards banquet should be recognized by his or her division manager. The manner in which this is done is left up to the branch manager.

FEEDBACK is a two-way, confidential communication program designed to answer employees' questions concerning companyrelated topics. To participate in the program, send your name, address and question to:

FEEDBACK
Public Relations Department
P. O. Box 849
Lufkin, Texas 75901

#### A trailer plant organizat act in crisis

A cigarette is thrown into a plant trash can filled with oily rags and grease, and a fire ignites. An employee collapses on the job, his breathing and heartbeat stopped.

Both situations are emergencies that require immediate action. But what kind? The Plant Emergency Organization (PEO) of LUFKIN Trailers trains employees to know how to act in such cases of emergency.

"The purpose of the group is to provide first-response action in emergency situations," explains Jerry Sudduth, PEO coordinator. "If there is a crisis, we need trained employees throughout the plant to take charge until professional help arrives."

Through the organization, some 25 employees in the trailer plant are receiving instruction in basic fire fighting, first aid and cardio-pulmonary resuscitation. Training is accomplished through films, written procedures, professional assistance and actual practice.

"The location of the trailer plant, away from fire and ambulance facilities, makes it especially important that someone know what to do the first few minutes after an injury or fire occurs," Sudduth says. "Although there have been no serious emergencies since the organization began, members have been called upon to help in several industrial accidents."

The PEO has been in existence for one year, and meetings are held once every three months. Topics for the meetings are selected by the trailer's industrial engineering department and the corporate safety department.

"We have had some very interesting presentations," Sudduth says. "A local physician, Dr. C. H. McClure, spoke on basic first aid for typical job injuries. The American Heart Association taught a course in CPR, the method of sustaining life in a person whose breathing and heart functions have

# on trains employees to situations

(Top photo) (I-r) Cabe Clonts, Jerry Sudduth and Jerry Swearingen learn the correct procedure for using a fire hose at a recent meeting of the Plant Emergency Organization. (Middle photo) Gene Nelson, head of trailer maintenance and fire chief for the PEO, demonstrates the correct method of using a fire extinguisher. Looking on are (I-r) Leon Carroll, Robert Clark, James McDuffie, Joe Jumper, Vernon Morton, Cabe Clonts, Joe Waller and Larry Havard. (Bottom photo) Michael Mark, a member of the American Heart Association and company personnel officer, explains single cardiopulmonary resuscitation to PEO member Dean Brown. CPR techniques can maintain life in a victim whose breathing and heart functions have stopped.

stopped. The Lufkin Fire Department outlined a plan of action for our organization in the case of a major fire. Several more meetings are planned with the fire department to familiarize them with our fire protection system."

Members of the organization are David Lawson, Joe Waller, Gene Hallmark, Oscar Milligan, J. W. Watson, Kenneth White, Coy Oliver, Robert Clark, James McDuffie, Cabe Clonts, Leon Carroll, Buck Kendrick, Joe Jumper, Vernon Morton, Dean Brown, Jerry Swearingen, Dick McKay, Earl Dover, Arthur Warren, Lester Fuller, Larry Havard, Allen Fancher and Bobby Allen, Jim Riggs is manager of the group, Gene Nelson serves as fire chief, and Maebelle Hearne is the organization's secretary.

"The response to PEO has been excellent," says Sudduth. "And I believe it is because the program benefits the member both on the job and at home. We have all been in an emergency situation where we did not know what to do. It is frightening and dangerous."

For the employee who is working in an area that suddenly catches fire or the employee who becomes ill or injured on the job, the Plant Emergency Organization means someone is near who can be of assistance till help arrives—and maybe save a life. L







# A Change Enjoy an East To Mission Tejas State

ith the month of October comes the first telltale signs that another long East Texas summer is coming to an end. Temperatures begin to drop slowly, and the leaves begin to turn colors. A new season is almost here, and it is time again to take to the great outdoors.

Nowhere is the beauty of an East Texas autumn better reflected than at Mission Tejas State Historical Park, located 41 miles northwest of Lufkin in the Davy Crockett National Forest. Towering hardwoods amid tall pine trees offer a colorful mixture of evergreen and ever-changing shades of yellow, orange and red.

For an afternoon picnic or a weekend camping, the park is an ideal setting to rediscover nature and the heritage of East Texas. Spanish Franciscan priests founded Mission San Francisco de los Tejas in 1690 to bring Christianity to the Tejas Indians and to secure Spain's dominance over Texas. The park was built in 1935 at the believed site of that first Spanish mission, and a replica of the mission reminds visitors of the Spanish influence on Texas.

Another historical interest of the park is the Rice Family Log Home, constructed between 1828 and 1838. Built by Joseph Redmond Rice, Sr., one of the earliest settlers of Houston County, the structure is typical of pioneer log housing. Originally located 16 miles southwest of the park near Crockett, the house served as a stopover for immigrants, adventurers and local residents traveling the Old San Antonio Road across Texas. In 1973, the Rice family donated the home to the state, and it was restored and relocated at the park.

Recreational facilities at the park



The site for Mission Tejas State Historical Park was based on the discovery of an old cannon believed to have been buried by the Spanish in 1693 when they abandoned Mission San Francisco de los Tejas. A replica of the mission was built in 1935 by the Civilian Conservation Corps. Gerald Germany, heat treat, and his family are frequent visitors to the park. His wife, Shirley, is employed by the park.



The park offers an atmosphere of rustic beauty and tranquility to its visitors. Here, Wayne Bobbitt, and wife Tina enjoy the scenery with their three-month-old niece, Brandi. Bobbitt is employed in pumping unit gear box assembly. His wife is the daughter of Gerald and Shirley Germany.

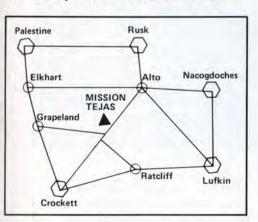
# of Season

#### Texas autumn at tate Historical Park

include multi-use campsites with utilities, a day-use picnic area, and a pavilion for group gatherings. Restrooms with and without showers are provided. A three-acre lake with fishing reserved for children 12 and under offers an excellent pastime for youngsters. Hiking and nature trails and a playground area also are available.

Lufkin Industries visitors to Mission Tejas State Historical Park may be greeted by a familiar face. Shirley Germany, the wife of Gerald Germany, heat treat, serves as one of the hostesses of the park. She recommends reservations for weekend campers since certain areas of the Davy Crockett National Forest are opened to squirrel and deer hunters during this time of year. Reservations and further information can be obtained by writing Mission Tejas Historical Park, Route 2, Box 108, Grapeland, Texas 75844, or calling 713/687-2394. There is a small fee for camping.

This month as the first cool breezes of autumn begin to blow, welcome the season with its color and its splendor at Mission Tejas State Historical Park.





Come and get it! The park features a day-use picnic area along with multi-use campsites. Enjoying an old-fashioned family picnic are members of the Germany family, (I-r) Sherry, Shirley, Tina Bobbitt, Tim, Wayne Bobbitt, Ralph and Nathan.



Young Nathan tries his luck in the three-acre fishing lake reserved for children 12 years and under. He is the son of Tim and Sherry Germany.

## IN FOCUS\_

#### **Retirees Look to Future**

Two employees have retired after a total of 28 years of service with the company. Charlie Jackson has retired after 13 years in the welding and structural department, and R. L. Hamilton has retired after 15 years in the material control department.

Charlie Jackson may have retired from Lufkin Industries but his family remains well-represented in the company. Five of his ten children are employed by LUFKIN: Charlie, Jr. in the trailer plant and Terry, Jerry, Jimmy and Merlyn in the welding and structural department.

"I don't think there is any better place to work than Lufkin



Charlie Jackson

Industries," says Jackson. "I always told my children if you can't work here you can't work anywhere."

Originally from Arkansas, Jackson and his family were on their way to California when they heard on the radio that a sawmill was hiring near Lufkin. He turned his car around at Woodville, got the job and bought a home.

"This country is much like Arkansas," he says, "and it reminded us of home. I stayed in the sawmill business until I came to LUFKIN as a welder and grinder."

Jackson's retirement plans include a trip back to Arkansas and to the state of Washington. He also enjoys fishing. "I imagine for the next few months, I am going to wake up in the morning jumping out of bed headed for work," he laughs. "This retirement business is all new to me."

Like Jackson, R. L. Hamilton leaves a member of his family behind at the company. He and his son, Floyd, worked together in the material control department of the final assembly and shipping area.

"I worked for 14 years selling welding supplies in West Texas," says Hamilton, "but in 1966, I came home and went to work at the Atkinson Candy Kitchen. Bill Pennington sent word by a friend that he might have a job for me.

I never had seen or heard of the man, but I went."

He worked as a painter in the welding and structural paint booth for four years, and then transferred to material control as a storekeeper.

"I went to work in the yard driving what we call the bluebirds, the fork trucks," he continues. "After a few health problems, I moved to the warehouses."

Hamilton owns a travel trailer, and he plans to spend much of his retirement traveling. He also camps and fishes. "We practically live on the lake, and I've promised my three grandsons that I'd carry them on a fishing trip or two. It is going to be nice taking things easy."



R. L. Hamilton

## **Reminder to High School Seniors**

High school seniors interested in applying for 1982 Lufkin Industries Foundation four-year scholarships are reminded that the fall test date for the Scholastic Aptitude Test (SAT) is Saturday, December 5 at Lufkin High School. Deadline to register for the December test date is October 30.

The results of the SAT test must be attached to four-year scholarship applications. To meet the April 1, 1982 filing deadline, applicants must take the SAT test by the December date.

Children of LUFKIN employees in branch offices or plants away from Lufkin should contact their local high school counselor for SAT test dates and test centers in their area.

An unmarried, high school senior with an overall high school grade of 80 or more, and whose parents have been an employee of the company at least one year immediately prior to the date the student registers for his or her senior year is eligible to apply for the Lufkin Industries Foundation four-year scholarship.

In May, the Foundation awarded nine \$4,800 four-year scholarships and six \$1,200 two-year Angelina College scholarships. The Angelina College scholarship does not require SAT test scores, but students are encouraged to apply for both scholarships.

## **Company Promotes Eight Employees**

Eight promotions have been announced by company officials during the month of September.

In the data processing department, five employees have been promoted. Doug Hudson was promoted from programmer to system analyst. Pam Thompson and Bonnie Moore were promoted from programmers to programmer analysts. Don Clark and Jerry Hill were promoted from entry level programmers to programmers.

Hudson holds a bachelor of business administration degree from Stephen F. Austin State University. He was employed by the company in 1977. He and his wife, Donna, reside in Nacogdoches.

Thompson graduated from Stephen F. Austin State University with a bachelor of science degree in mathematics, and was employed by the company in 1979. She is a member of Alpha Beta Chi service sorority. She and her husband, Jeff, reside in Lufkin.

Moore is a graduate of Asheville Buncombe Technical Institute in Asheville, North Carolina. Prior to her employment with the company last year, she worked nine years as a programmer for the Stephen F. Austin State University Computer Center. She and her husband, John, reside in Nacogdoches. They are the parents of two boys, Jason and Matthew.

Clark holds bachelor and master of science degrees in mathematics from Stephen F. Austin State University. He joined the company last year. He and his wife, Pat, reside in Nacogdoches.

Hill graduated from Stephen F. Austin State University with a bachelor of science degree in computer science. He has been employed by the company for almost two years. He and his wife, Debbie, reside in Nacogdoches.

In the personnel department, Sam Blair, Jr. has been promoted to security director for the company. Employed in 1977 as a roving guard, he has participated in several training programs in the security field, including courses at Harris County Sheriff's Academy and the United States Air Force Personnel Specialists School.

He is a member of the Sheriff's Association of Texas and Angelina County Peace Officers Association. He is a past president of the Montgomery County Peace Officers Association and past vice-president of the Brazoria County Peace Officers Association.

He and his wife, Patricia, reside in Lufkin. They are the parents of three sons, Rod, Tommy and Patrick.

In the machinery sales department, David Henning has been assigned to the North Central Division branch office in Crystal Lake, Illinois. Since joining the company last year, he has been involved in the sales and service training program. He is a graduate of Pennsylvania State University with a bachelor of business administration degree. He and his wife, Madeline, are the parents of one daughter, Kristina.

In the foundry department, W. W. Peavy has been promoted to the new job of lead controller for the floor reporting group. This is a new group formed with the responsibility of accurate production reporting for the foundry department. Employed by the company earlier this year, Peavy holds a bachelor of business administration degree from Stephen F. Austin State University, Prior to his promotion, he served as second shift sand technician. He and his wife, Cathy, reside in Lufkin. They are the parents of a daughter, Amy Marie.



Doug Hudson



Pam Thompson



**Bonnie Moore** 



Don Clark



Jerry Hill



Sam Blair, Jr.



**David Henning** 



W. W. Peavy

## Credit Union Participates In Meetings

The LFM Federal Credit Union is participating in a series of monthly meetings with other county credit unions to discuss the needs and problems of credit unions today.

Allen Hudson of Members Insurance was guest speaker for the group's August meeting. Members Insurance is an insurance company that offers low-cost auto, home and life insurance to credit union members.

Any member of the LFM Federal Credit Union can qualify for Members Insurance which ranges 5 to 35 percent below state insurance rates. For more information on the insurance program, contact the credit union at 632-4397.



LFM Credit Union president Leonard Avery (left) and secretarytreasurer Austin Freeman (right) meet with Allen Hudson (center) of Members Insurance during the August monthly meeting of Angelina County credit unions.



Members of the Midland-Odessa Desk & Derrick Club recently visited Lufkin Industries during their summer field trip. The group toured the company's foundry and machine shop, and were brought up-to-date on the latest engineering and drafting techniques. The club also was treated to a two-day outing at the company's Piney Point Lodge on Lake Sam Rayburn. Engineering employees Connie Townsend (pictured second from right), Gladys Grossman and Kathy Salagaj (not pictured) served as hostesses for the event.



The Lufkin Industries-sponsored Stealers softball team recently took third-place honors in the Amateur Softball Association State Tournament. Members of the team are (I-r) Tim Coker, data processing; David Bradford; James A. Davis, cleaning room; Bob McCarroll, Jimmy Byrd and David Pustka, data processing; James Bell, foundry; Jeff Thompson; Doug Hudson, data processing; Chuck Crowson; Barry Rhodes; and Tim Beamon, data processing. Tim Coker and James Bell also were named to the all-state tournament team.



A banquet honoring summer shop class graduates was held recently at K-Bobs Steakhouse. Completing the introductory welding class were (I-r) James Crain, machine shop; Billy Jones, final assembly and shipping; Mitchell O'Neil, plant engineering and course instructor; Chris Farris, machine shop; Bob Pennington, plant engineering; and Doc Grimes, machine shop.



Lela Michelle Wallace is the one-year-old granddaughter of Mr. and Mrs. Woody Wallace. Wallace is a foundry retiree with 32 years of service with the company.



Amber Kathleen is the 14-monthold daughter of Bobby and Teresa Tucker. Her father is employed at the trailer plant, first shift. Her grandfather is Bob H. Tucker, machine shop, second shift, and her uncle is Gary Selman, pattern shop.



## REMINISCENCES by Guy Croom

### **An Extinct Railroad**

In the fall of 1905, our family was temporarily living here in Lufkin in a rent house situated behind the old Bledsoe home where Dr. J. C. Clements office is now. Had the house not been moved or destroyed, Ellis Avenue would have run right through the middle of it. At that time, there were six of us children, I being the oldest.

Papa got the job as master mechanic at Elmina, Texas. Elmina was on the I. & G.N. Railroad about 13 miles south of Huntsville and 56 miles north of Houston. The move then was to Elmina.

We boarded the H.E. & W.T. Railroad passenger train that came through here about midnight. H.E. & W.T. stood for Houston, East and West Texas. It ran from Houston to Shreveport, Louisiana, It was originally a narrow gauge road, but was widened out about the turn of the century. It is, of course, now owned by Southern Pacific.

We detrained at Corrigan, and went to some sort of hostelry for the remainder of the night and the next day while the train went on to Colmesneil and back.

We boarded this train soon after lunch. The road was then owned by M.K. & T.—the Missouri, Kansas and Texas—nicknamed the Katy. It was then a profitable operation making connections with I. & G.N. at Trinity, Texas and the T. & N.O. At Colmesneil and crossing the H.E. & W.T. at Corrigan, there were sawmills all along the route—such as Groveton, Saran, Willard, Carmona, Benford and, of course, others. Hauling lumber from the mills to trunk lines made freight business good.

At any rate, we detrained at Trinity late in the afternoon, and went to another hostelry to wait for the & G.N. passenger train that came through about midnight. We detrained at Elmina around 1:30 a.m. There was no depot at Elmina, but the boarding house where Papa had made arrangements for us was not over 200 yards away. I don't imagine any of us had to be rocked to sleep.

My old friend, Jim Odom, brought me a copy of the

Trinity Standard that contained some of the history concerning the old M.K. & T. Jim indicated that the I. & G.N. may have at one time belonged to M.K. & T., but if the story I heard is correct, a New York tycoon by the name of Andrew Mellon built that road from St. Louis to Mexico City. Hence, the name International, Great Northern. It now goes by the name Missouri Pacific.

After the saw mills along the old Katy line from Trinity to Colmesneil played out, it proved to be unprofitable and M.K. & T. gave it up. Another syndicate picked it up and changed the name to Waco, Beaumont, Trinity & Sabine (W.B.T. & S.) thinking to extend and take in other towns but the idea fell through, and it was abandoned about 25 years ago. The pictures in the Trinity Standard shows the old locomotive, caboose, etc. being made ready for shipment to Galveston where it will be placed in a railroad museum in that city.

The pictures and captions made a real nice story, but I must disagree with some of the captions. In one place, the writer indicated the train was habitually off the track. This must be wrong because railroad equipment is seldom off the track, and it is no child's play getting it back on. In another place, he found an old screw jack that he thought was used to re-rail wrecked equipment. The only place a jack comes into play at a wreck is when it's bad enough that the engine car or what not has to be jacked up and placed on temporary rails to lead it back to the track. And, too, he said, it was a narrow gauge road which was wrong. It never was a narrow gauge road.

They called the train the Wobble, Bobble, Turnover and Stop.

POSTSCRIPT: The structural shop already had enough fine people without me adding Jesse Neal in the September issue of the ROUNDUP. Jesse... I apologize ... actually Jesse worked in the machine shop and was not an easy man to replace.

# 3-9 YEARS



**DAVID BURRIS** Trailer-Finish Off 3 years



HAROLD DONALDSON Final Assembly & Shipping 3 years



LARRY RUSSELL Trailer—Parts Department



LYNN CUMMINGS **Gear Cutters** 4 years

**DOUG HARRY** 

Machine Shop 3 years

**BARBARA SMITH** 

5 years

Welding & Structural



DAMIFIND **HENRY ALEXANDER** Trailer-Floats 3 years



**BOBBY WARD** Welding & Structural 8 years



JIMMY FOSTER **Industrial Gears** 7 years



**RUBEN ACEVEDO** Welding & Structural 3 years



**BUTCH EHRHARDT** Shaft Shop 3 years



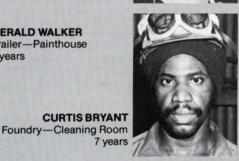
TRACY CARTWRIGHT Engineering 3 years



**GERALD WALKER** Trailer—Painthouse

4 years

3 years



**BO SATTERWHITE** Machine Shop-Electrical 7 years



PAUL SMITH Welding & Structural 8 years



**EDDIE PEVETO** Mechanical Maintenance



**COLLIS MODISETTE** 7 years



Final Assembly & Shipping



**NORMAN BAIRD Pumping Unit** Gear Box Assembly 9 years



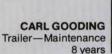
KIRBY McADAMS Trailer—Pumping Unit 9 years



**DOLLIE GREEN** Accounting 7 years



LINDA BRANTLEY Welding & Structural 3 years





BILL SMITH Office Services 5 years



Foundry-



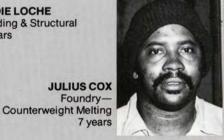


**CLIFFORD STEPHENS** Security 4 years

MICHAEL PARRISH 7 years



**EDDIE LOCHE** Welding & Structural 8 years



Foundry-Maintenance



DAVID BOWMAN Final Assembly & Shipping 4 years



WILLIE MAE SMITH Trailer—Dumps 8 years

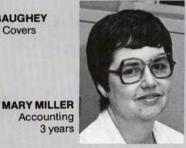


**Data Processing** 

**TIM BEAMON** 3 years

BENNY McGAUGHEY Trailer—Belt Covers 3 years

9 years



**DONNA STEWART** Accounting 4 years



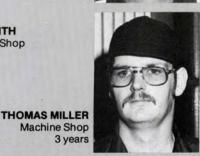
PAT ADAMS Trailer-Brake Bands 3 years



ANTONIO FERNANDEZ Foundry—Cleaning Room 3 years



RON SMITH Machine Shop 9 years



J. D. DRAKE Machine Shop-Electrical 8 years

FLOYD HAMILTON Material Control

6 years



CHESTER BENTON, JR. Foundry-Melting 6 years



LEANELL BLAKE Foundry—Core Room 4 years



**JOHN MATTHEWS** Final Assembly & Shipping 3 years

Copied from an original at The History Center. www.TheHistoryCenterOnline.com

**GEORGE EDWARDS** Foundry-Electrical 4 years



**BONNER DAVIS** Foundry-Cleaning Room 6 years

0 (50)

JACOB MARQUEZ Welding & Structural 4 years



3-9 YEARS

JAMES DAVIS, JR. Foundry-Main Bay 6 years

**HOWARD PRICE** 

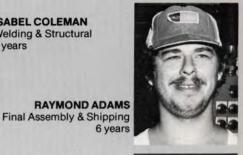
8 years

Trailer-Pierce Rivet



3 years

ISABEL COLEMAN Welding & Structural



**JERRY TAYLOR** Engineering 4 years



**DENZEL HARRIS** Machine Shop 4 years



ARNIE ADKINS Trailer-Floats 4 years



**GERALD FLOURNOY** Welding & Structural 4 years



JEANNIE REESE Data Processing 3 years



WILLIE HARTSFIELD Foundry-Side Bay 7 years



HAROLD WALKER Foundry-Side Bay 9 years



NOBLE JOHNSON, JR. Foundry-Cleaning Room 6 years



GOOD YEAR

JIMMY SMITH Foundry-Main Bay 6 years



JOHN GREENWELL Machine Shop 6 years



**FREDRICK LOFTON** Machine Shop 3 years



JAMES LUNSFORD Machine Shop 7 years



LARRY MORELAND Machine Shop 7 years



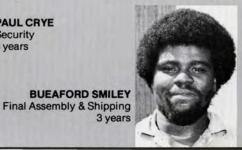
**THURMON DAVIS** Welding & Structural 4 years



JOHNNY BURRELL MICHAEL CRANFORD Foundry-Melting Welding & Structural 3 years



**PAUL CRYE** Security 8 years



RICHARD DENNIE Machine Shop—Electrical 9 years



**PABLO SOLIS Heat Treat** 3 years

FOUNDRY	OPERATIONS Employment	Years	Victor DiStefano Leonard Grimes James Elliott	October 30, 1951 October 28, 1952 October 28, 1955	30 29 26	cusi	HING PLANT Employment	Year
ohn Forney	Date October 22, 1945	With Co. 36	Thomas Nerren Clifton Foster	October 25, 1955 October 25, 1956 October 10, 1961	25 20	C. H. Penney	Date October 23, 1978	With 0
dis Garner Senneth Murrell	October 24, 1950 October 25, 1950	31 31	Edward Gardner	October 11, 1961 October 16, 1961	20	Anthony Rawlinson Terry Strong	October 24, 1978 October 9, 1979	3
laywood Henderson	October 14, 1952	29	Johnny Arnold Billy Rice	October 24, 1961	20 20	ion y onling	0010001 0, 1010	
ephaniah Atkinson onnie Greer	October 8, 1954 October 11, 1954	29 26 27	Wesley Cloudy James Cates	October 7, 1963 October 28, 1963	18 18	0.000		
iteve English October 9, 1956 enard Anders October 22, 1962		25 19	Jimmy Youngblood John White	October 2, 1964 October 14, 1964	17 17	WELDING & STRUCTURAL		
mo Scott	October 7, 1964	17	James Cole	October 22, 1964	17		Employment Date	With C
mmy Jones arry Stringer	October 11, 1966 October 13, 1966	15 15	Michael Shuell M. T. Wilson	October 27, 1964 October 1, 1965	17 16	Wilburn Hopson	October 8, 1944	37
ames Lord arold Walker	October 6, 1971 October 17, 1972	10	Richard Bivin William Williams	October 1, 1966 October 4, 1966	15 15	Jimmy Stepherson Calvin Scarbrough	October 6, 1964 October 27, 1964	17
ichael Parrish	October 7, 1974	7	Robert Barbe	October 10, 1967	14	David Kelsey	October 1, 1965 October 25, 1965	16 16
illie Hartsfield	October 14, 1974 October 4, 1974	7	Charles Jones Sugia Greer	October 2, 1969 October 7, 1969	14 12 12	Sam Swindle Judy Talton	October 10, 1966	15
urtis Bryant	October 16, 1974	7	Milton Atkinson	October 8, 1969	12	Craig Curry Jerry Williams	October 12, 1967 October 28, 1969	14
nester Benton, Jr. mmy Smith	October 2, 1975 October 2, 1975	6	Richard Dennie Ron Smith	October 2, 1972 October 10, 1972	9	Johnny Burrell	October 10, 1972	12 9 8 8 8
mes Davis, Jr.	October 8, 1975 October 14, 1975	6	Bobby Epperly Norman Baird	October 11, 1972 October 16, 1972	9	Paul Smith Bobby Ward	October 19, 1973 October 29, 1973	8
ble Johnson, Jr.	October 15, 1975	6	Sandra McMullen	October 16, 1972	9	Eddie Loche Barbara Smith	October 30, 1973 October 28, 1976	8
anell Blake eorge Edwards	October 7, 1977 October 24, 1977	4	J. D. Drake James Glass	October 15, 1973 October 2, 1974	8	Jacob Marquez	October 10, 1977	4
chael Cranford	October 6, 1978 October 11, 1978	3	Bo Satterwhite	October 2, 1974 October 7, 1974 October 7, 1974	8 7 7 7 7 7	Gerald Flournoy Thurmon Davis	October 11, 1977 October 31, 1977	4
ntonio Fernandez athaniel Logan	October 23, 1978	3	Jimmy Foster Joe Burch	October 16, 1974	7	Ruben Acevedo Cradie Wortham	October 10, 1978	3
inford Burns avid Soto	October 2, 1979 October 8, 1979	2 2	Larry Moreland James Lunsford	October 24, 1974 October 29, 1974	7 7	Isabel Coleman	October 20, 1978 October 26, 1978	3
an Neal	October 9, 1979	2	Thomas Loving	October 5, 1975	6	Linda Brantley Juan Betancout	October 31, 1978 October 1, 1979	3
rry Summers in Nguyen	October 10, 1979 October 10, 1979	2 2	John Greenwell Denzel Harris	October 21, 1975 October 3, 1977	6	Ricky Patrick	October 1, 1979	2
in Nguyen nh Ngo anuel Ortega	October 10, 1979 October 11, 1979	2 2	Lynn Cummings Pablo Solis	October 31, 1977 October 3, 1978		Michael Brewer Robert Elliott	October 3, 1979 October 9, 1979	2
mmy Arnett	October 16, 1979	2 2	Butch Ehrhardt	October 22, 1978	3	Elizabeth Green Jose Avila	October 9, 1979 October 10, 1979	2
rnardino Acevedo ng Truong	October 17, 1979 October 17, 1979	2	Doug Harry Fredrick Lofton	October 23, 1978 October 24, 1978	4 3 3 3 3	Michael Martines	October 12, 1979	433333322222222222222222222222222222222
ng Truong ary Parrish se Gamboa	October 23, 1979 October 23, 1979	2 2	Eddie Peveto Thomas Miller	October 25, 1978 October 26, 1978	3	Ricardo Palomo Patrick Brazeal	October 15, 1979 October 17, 1979	2
nzo Jefferson, Jr.	October 24, 1979	2 2	Dwayne Bynum	October 1, 1979	2	Leroy Adams Damian Mendoza	October 22, 1979 October 22, 1979	2
n Luong n Muoi	October 24, 1979 October 25, 1979	2	Randy McKelvey Charles Grissom	October 3, 1979 October 8, 1979	2	Leslie Haag	October 26, 1979	2
n Phuoc	October 25, 1979 October 26, 1979	2 2	Walter Levine	October 8, 1979	2	Douglas Mark Jerry Davis	October 31, 1979 October 3, 1980	1
eben Guevara ox Bowman	October 26, 1979	2	Denorris Martin Marie McCormack	October 8, 1979 October 9, 1979	2	Charles Simpson Stephen Neese	October 6, 1980 October 22, 1980	1
en Ho Quata Williams	October 30, 1979 October 31, 1979	2 2	Gary Davis Garvin Bryant	October 9, 1979 October 11, 1979	3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Gerald Bass	October 22, 1980	1
inuel Lopez	October 31, 1979	2	Carl Conner	October 15, 1979	2	Thai Khau Nghia Khau	October 22, 1980 October 22, 1980	1
gela Johnson sar Rodriguez	October 1, 1980 October 2, 1980	1	Brent Bolin Von Mathews	October 15, 1979 October 16, 1979	2	John Nealy	October 24, 1980	1
cente Duenez chael Lisenby	October 2, 1980 October 2, 1980	1	Willie Hale Kenneth Hall	October 16, 1979 October 16, 1979	2			
orge Taylor	October 6, 1980	1	Ronnie Belote	October 17, 1979	2	00000	-	
mes Fimple lius Upshaw	October 10, 1980 October 17, 1980	1	Clarence Newton Anna Benge	October 23, 1979 October 24, 1979	2 2	CORPO	RATE OFFICES Employment	Yes
lliam Mullins bert Davidson, Jr.	October 22, 1980 October 26, 1980	1	Fred Mann	October 25, 1979 October 26, 1979	2 2		Date	With
vid Hurts	October 27, 1980	1	Jeffery Bogany Randy Rice	October 6, 1980	1	Leroy Willmon	October 27, 1947 October 24, 1951	34
ssie Steel cky Justus	October 27, 1980 October 27, 1980	1	Gary Griffin Jimmy Channel	October 9, 1980 October 12, 1980	1	Lee Burnett Dollie Green	October 7, 1974	7
mes Davis	October 28, 1980	1	Kevin Blount	October 13, 1980	1	William Smith Donna Stewart	October 18, 1976 October 10, 1977	5
LITTLE DO	CK FOUNDRY		Jerry King Robert Fredericks	October 13, 1980 October 15, 1980	1	Jeannie Reese	October 6, 1978	3
LITTLE III	Employment	Years	Robert Johnson, Jr. Larry Edwards	October 15, 1980 October 16, 1980	1	Tim Beamon Mary Miller	October 30, 1978 October 30, 1978	3
	Date	With Co.	David Matthews Noland Smart	October 16, 1980 October 19, 1980	1	Mildred Patrick	October 6, 1980	1
rion Robinson vin Jones	October 2, 1977 October 3, 1977	4	John Maski	October 20, 1980	1			
arlie Miles, Jr. omas Winfree	October 3, 1977 October 3, 1977	4	Horace Hill Adrian Alfred	October 20, 1980 October 20, 1980	1	TRAI	LER PLANT	
vid Agee	October 3, 1977	4	Kirk Looney Ronnie Martin	October 22, 1980 October 23, 1980	1		Employment	Year
rry Hayes ng Acker	October 3, 1977 October 4, 1977	4	Lona Casey	October 27, 1980	1	C. E. Hicks	Date October 19, 1938	With
yd Andrews hnnie Denham	October 24, 1977 October 27, 1977	4	Robert Hardy	October 27, 1980	1	Winston Richard	October 14, 1946	35
c Logan	October 31, 1977	4	MACHINERY	SALES AND SER	VICE	Robert Clark	October 3, 1950 October 4, 1950	31
ivil Kirkendoll nmy Wilson	October 3, 1978 October 8, 1980	3		Employment	Years	Elbert Kirk Oren Rice	October 4, 1951 October 15, 1952	30
rlon Murray	October 8, 1980 October 9, 1980	1	Jerry Mullens	Date October 14, 1963	With Co. 18	Roy Brown, Jr.	October 27, 1952	29
thony Jones chard Morrow	October 14, 1980	1	Harold Stevens	October 7, 1974	7	Brown Hays Ron Jackson	October 11, 1954 October 5, 1955	30 29 29 27 26 26 26 17 15 13 12 12 9 8 8
			Regina Meyers Dorothy Wright	October 1, 1977 October 24, 1977	4	James McDuffie	October 6, 1955 October 24, 1955	26
MATERIA	L CONTROL Employment	Years	Kent Peppard	October 13, 1980	1	Earl Dover Charles Gault	October 26, 1964	17
	Date	With Co.	FINAL ASSE	MBLY AND SHIPE	PING	Chester Hodge Ernest Jenkins	October 24, 1966 October 14, 1968	15
drew White ry Greening	October 9, 1961 October 24, 1961	20 20	100000000000000000000000000000000000000	Employment	Years	Richard Hensarling Albert Duffield	October 16, 1969 October 29, 1969	12
yd Hamilton	October 29, 1975	6	A C Hunt	October 27, 1954	With Co. 27	Kirby McAdams	October 9, 1972	9
on Amie omas Tatum	October 25, 1977 October 1, 1979	4 2	A. C. Hunt Sherman Farr	October 15, 1962	19	Carl Gooding Howard Price	October 4, 1973 October 18, 1973	8
chael Parks	October 1, 1979 October 23, 1979	2	James Allen Hail Hawkins	October 17, 1962 October 26, 1971	19	Willie May Smith	October 22, 1963	8
nald Garrison vid Grimes	October 8, 1980 October 27, 1980	1	James McCroan	October 3, 1974 October 7, 1974	7 7	William Smith Arnie Adkins	October 15, 1975 October 6, 1977	8 6 4
			Collis Modisette Raymond Adams	October 28, 1975	6	Lema Thompson Mark Oliver	October 17, 1977 October 20, 1977	4
INDUSTR	IAL SUPPLIES	Vocan	David Bowman John Matthews	October 13, 1977 October 11, 1978	3 3	Gerald Walker	October 26, 1977	4
	Employment Date	Years With Co.	Bueaford Smiley	October 12, 1978	3	David Burris Benny McGaughey	October 4, 1978 October 5, 1978	3
b Taylor	October 27, 1941	40	Harold Donaldson Donald Stone	October 30, 1978 October 3, 1979	3	Henry Alexander Larry Russell	October 19, 1978 October 25, 1978	3
rbara Pletcher rbara Pletcher	October 18, 1949 October 15, 1952	32 29	Sergio Henandez John Clark	October 8, 1979 October 8, 1979	2 2 2 2 2	Patricia Adams	October 27, 1978	4 4 3 3 3 3 3 3 2 2 2 2 2 1
Iliam Myers	October 1, 1957 October 5, 1961	24	William Russell	October 9, 1979	2	Enrique Chavez John Sepulava	October 1, 1979 October 8, 1979	2
rvey Graham ra Smith	October 2, 1967	14	Andrew Elliott David Ham	October 9, 1979 October 22, 1979	2	Bennie Green	October 17, 1979 October 23, 1979	2
ENG	NEERING		George Greenwell Johnny Bowie	October 29, 1979 October 31, 1979	2 2 2	Gary Latham Rayford Watts	October 13, 1980	1
Employment		Years	Otha Hackett	October 8, 1980	1	John Pearson Bradford Murray	October 13, 1980 October 14, 1980	1
W & 3	Date	With Co.	Patrick Allen Curtis Johnson	October 8, 1980 October 12, 1980	1	Leo Molandes, Jr.	October 28, 1980	1
etis Fuller	October 12, 1942 October 25, 1957	39 24	Rogelio Castillo Richard Reeves	October 13, 1980 October 22, 1980	1			
	October 3, 1977	4			4	TRAILER SA	LES AND SERVI	CE
rry Taylor	October 23, 1978 October 1, 1979	3 2	PE	RSONNEL			Employment	Year
rry Taylor acy Cartwright		100		Employment Date	Years With Co.	James Walker	October 7, 1954	With 0
rry Taylor acy Cartwright wid Jones								
rry Taylor acy Cartwright wid Jones	INE SHOP		Mathey Lightfoot	October 11, 1966	15	Ernest Dailey	October 22, 1956	25
C. McMullen, Jr. erry Taylor acy Cartwright avid Jones  MACH		Years With Co.	Paul Crye	October 11, 1966 October 2, 1973	15 8	Ernest Dailey Bill Mayfield		25 17 11
erry Taylor acy Cartwright avid Jones	IINE SHOP Employment		Mathey Lightfoot Paul Crye Clifford Stephens Janice McLaughlin James Horton	October 11, 1966	15	Ernest Dailey	October 22, 1956 October 26, 1964	25 17

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#### The Covers

Front: The 60 employees of the machinery electrical group are an important part of the company. The group installs and maintains electrical services. (I-r) R. L. McGuire and Joe Mac Pittman are electronic technicians in the group. For the story, see page 2.

-Photo by David Freeze

Back: Nowhere is the beauty of an East Texas autumn better reflected than at Mission Tejas State Historical Park. For the story, see page 8.

-Photo by Tom Johnston

