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CONVENTIONAL

OIL FIELD PUMPING UNITS



MARK II



GEARS FOR INDUSTRY AND SHIP PROPULSION

ROCKY MOUNTAIN DIVISION ISSUE

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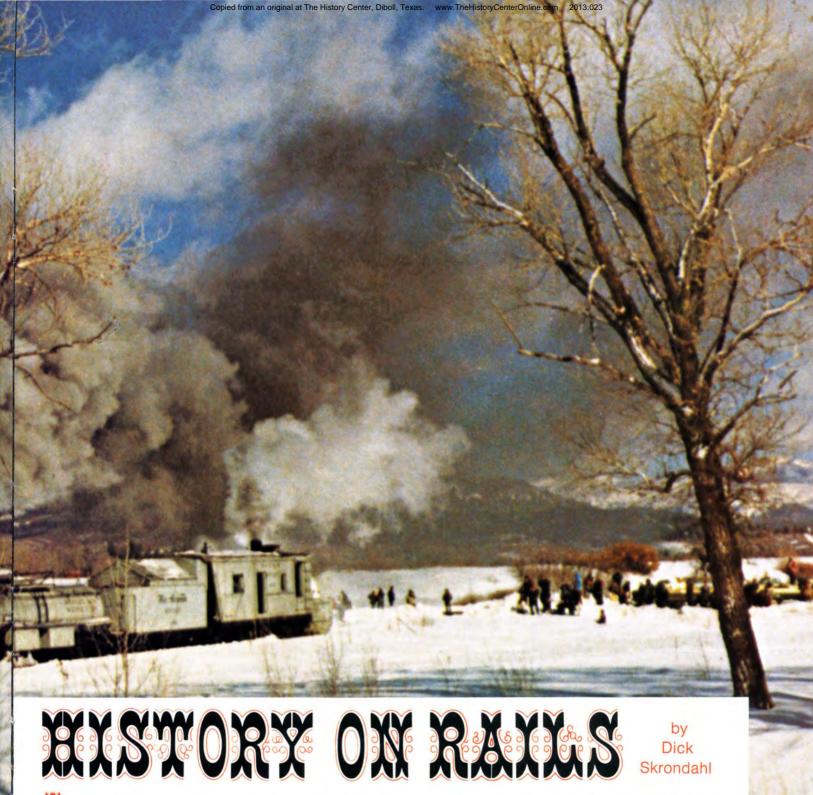
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New Milford, New Jersey

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between Colorado and New Mexico, a hardy group of history fans and railroad buffs gather once each year to enjoy a unique event.

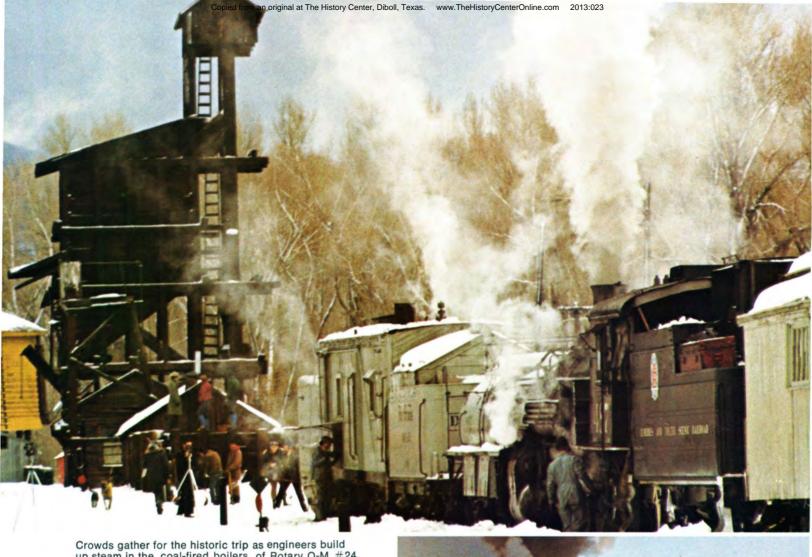
Churning through the deep snow, the steam powered rotary snowplow of the Cumbres & Toltec Scenic (CATS) makes its annual memorial run for hundreds of spectators.

This narrow gauge, three-part steam-driven rotary snow plow is probably the last of its kind operating in America today. Pushed by Engine #487, Rotary O-M #24 clears the track between Chama, New Mexico and Antonito, Colorado through 10,000-foot high Cumbres Pass, just as it did 90 years ago.

Consisting of water car, tender and boiler-plow car, the rotary snow plow was built in 1889 as a special order for this section of the then Denver and Rio Grande Western Railroad by the Cooke Locomotive and Machine Co. of Patterson, New Jersey.

This special coal-fired rotary

Continued on next page



Crowds gather for the historic trip as engineers build up steam in the coal-fired boilers of Rotary O-M #24 and steam engine #487

The snowplow chops and blows its way through deep drifts of snow on the tracks

The huge blades of the special Cumbres & Toltec Scenic snowplow, built in 1889, are capable of cutting through 10-foot drifts of snow





plow, with its huge, fan-like blades, is capable of cutting through 10-foot drifts of snow. When workmen ride the top of the fan guard, knocking the snow down with long shovels, the plow can travel through even deeper drifts of snow.

oday, the nostalgic cold weather run begins about sunup in the snowpacked yards of the Cumbres & Toltec Scenic. Engineers and other trainmen work to get up steam in the coal-fired boilers of Rotary O-M #24 and steam engine #487 to prepare for the special run in the chilly

morning air.

Passengers and spectators, loaded with cameras and sound recording equipment, congregate early to watch and record the preparations. Some have purchased tickets to ride in one of the three passenger cars on the special train, while others plan to use skis or snowshoes to leapfrog the route for special vantage points from which to photograph the scene from the past.

Rich in history, the CATS line dates back to 1880 when the Denver and Rio Grande Western Railroad decided to build an extension line from Antonito to Chama, a distance of 35 miles "as the crow flies."

Cumbres, the highest elevation railroad pass in the United States.

From the 1880's, passengers and freight moved over the line daily until January 31, 1951, when passenger service was suspended—a victim of modern highways and automobile popularity.

Freight hauling continued until 1968, when officials of the D&RGWR asked the Interstate Commerce Commission to approve a petition of abandonment.

When this was granted, groups of interested conservationists in New Mexico and Colorado joined forces in a drive to save the little



The evidence of the snowplow's work is apparent as the train chugs on over the cleared tracks

Photos by Author

It took some 64 miles of track to join the two cities, and crews worked more than a year to complete the narrow gauge job that crested at 10,015-foot Cumbres Pass between the two states. Many of the workers, who were paid less than \$4 a day, were Canadians.

hen finished, the work was termed a mountain railroading marvel. Gorge-spanning trestles, tunnels, and spectacular cliffside construction with double and triple switchbacks all added to the excitement of a trip over the railroad.

Results were slow in coming, but in 1970, the governments of the two states formed the Colorado-New Mexico Joint Railroad Authority and purchased the Chama-Antonito line for about \$550,000.

After necessary track and equipment repair, the first run of the newly named Cumbres & Toltec Scenic—now a tourist oriented train—chugged up the mountain on June 27, 1971.

Today, the little train runs each weekend from early spring to late fall, carrying passengers 64 miles back into history over the Cumbres.

Installations



1. LUFKIN C320-256-120 Unit, Diamond Shamrock Corporation, Douglas, Wyoming





4. LUFKIN M1280-427-216 Unit, Texaco, Inc., Sumutra, Montana

5. LUFKIN M640-305-168 Unit, Amerada Hess Corporation, Fryburg, North Dakota

8. LUFKIN M456-365-120 Unit, Inexco Oil Company, Belfield, North Dakota





- 2. LUFKIN C456-305-144 Unit, Inexco Oil Company, Douglas, Wyoming
- 3. LUFKIN M456-305-120 Unit, Gary Operating Company, Belle Creek, Montana







- 6. LUFKIN M640-305-168 Unit, Cenex, Belfield, North Dakota
- 7. LUFKIN A912-305-168 Unit, Continental Oil Company, Dickenson, North Dakota





- LUFKIN M912D-305-192 Unit, Amoco Production Company, Peoria Field, Byers, Colorado
- LUFKIN C320-305-100 Unit, Anderson Oil Company, Douglas, Wyoming



Titans of the Tide

By KATHY LOVE

Ever demanding servicing requirements for North Sea offshore operations has created a need for newer, larger, and more powerful surface support vessels.

The Mammoth Tide and her sister ships, built and owned by New Orleans-based Tidewater Marine Service, Inc., have met this need.

Principally designed for operations in the North Sea, the Mammoth Tide and her rugged sisters steadily perform servicing duties in the cold northern waters.

Built and launched from the shipyards of Hatlo Verksted A/S in Norway, the Mammoth Tide is among the largest and most powerful towing-supply boats ever launched.

With an overall length of 218 feet, a beam of 43 feet and depth of 19 feet, she is propelled by four engines developing a total of 10,340 IHP. These engines produce a top speed of more than 16 knots, and in trial runs, achieved a bollard pull of 251,000 pounds. This pulling power makes the Mammoth Tide one of the most powerful towing-supply boats on the seas.

The Mammoth Tide is a twin screw vessel powered by four Electro Motive Division diesel engines, Model 16-645E2, driving through two LUFKIN Model CSQ9610 twin pinion single reduction compound gear units.

The reduction gear slow speed shaft and housing was designed to accept the oil distribution box for the Liaaen controllable pitch propeller mechanism.

Each CSQ9610 pinion receives its power from the engine via a torque shaft and a Wichita pneumatically operated clutch.

The four engines—two per propeller shaft—allow for utilization of all engine power during towing, anchor handling and mooring operations. When normal rig and platform supply operations are underway, only two engines are used, resulting in substantial savings of fuel and lubricants.

A special "Towmaster" system includes controllable pitch propellers, each equipped with triple rudders. The system improves maneuverability

Built in Norway by Tidewater Marine Service, Inc., this new breed of towing-supply boats works in the hostile waters of the North Sea

Two LUFKIN CSQ9610 propulsion reduction gears were installed in the Mammoth Tide in the Norwegian shipyard where this unique vessel was built

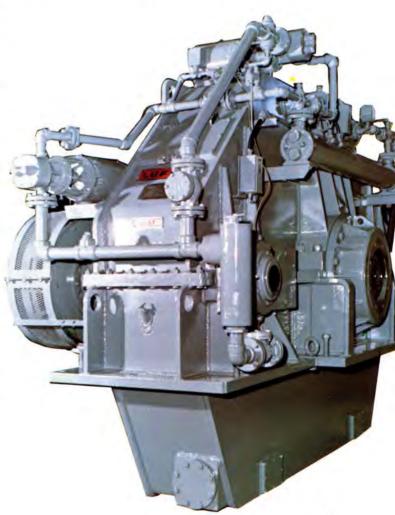
and produces a substantial increase in bollard pull.

Maneuvers are facilitated with 500 hp bow thrusters, providing six tons of thrust.

This ability to maneuver in different situations, and being able to pre-position, recover, connect, and install moorings in waves of more than 10 feet and wind velocities in excess of 30 knots, are just some of the talents of this very versatile vessel.

Success has marked the wake of the Mammoth Tide, and in that wake, still more vessels of this type will follow. LUFKIN has recently shipped four more CSQ9610 gears to equip two new Electro-Motive Division/Tidewater Marine boats of the Mammoth Tide type. These vessels will be built at Tacoma Shipbuilding in Tacoma, Washington.

LUFKIN is proud to have had a part in the construction of these "Titans of the Tide."



Snapshots



JOHN STALDER Continental Oil Co. Casper, Wyoming



RAY EMMETT Inexco Oil Co. Denver, Colorado



JOE HURLBUT Texaco Inc. Casper, Wyoming



N. D. YOUST Texaco Inc. Keene, North Dakota



NORM ERDMAN Beaver Mesa Exploration Denver, Colorado



CURT MACINTYRE Amoco Production Co. Casper, Wyoming



FRANK HIESTAND Cotton Petroleum Co. Denver, Colorado



WALT ARBUCKLE Kimbark Operating Co. Denver, Colorado



STAN DUDLEY Diamond Shamrock Corp. Casper, Wyoming



GENE SPARKS Diamond Shamrock Corp. Casper, Wyoming



KENT KIRKPATRICK Diamond Shamrock Corp. Casper, Wyoming



DOUG LEWIS Amoco Production Co. Casper, Wyoming



BILL McNABB Charter Explor. & Prod. Denver, Colorado



J. V. MOSS Continental Oil Co. Dickenson, North Dakota



ROLAND HART Prenalta Corp. Casper, Wyoming



FRED SLAGLE Terra Resources, Inc. Casper, Wyoming



P. F. PATTERSON Marathon Oil Co. Casper, Wyoming



JACK E. VAUGHN Minerals Management Casper, Wyoming



ELDON RILEY Diamond Shamrock Corp. Casper, Wyoming

By Lufkin Cameramen



GREGORY REEP Texaco Inc. Keene, North Dakota



VERNON JOHNSON Cenex Dickenson, North Dakota



PAUL GAYER Texaco Inc. Keene, North Dakota



RAY IHDE Continental Oil Co. Dickenson, North Dakota



ED MAIER Cenex Dickenson, North Dakota



BOB McDONALD Davis Oil Co. Denver, Colorado



CHUCK KORITNICK Atlantic Richfield Casper, Wyoming



DICK KING Inexco Oil Co. Denver, Colorado



BILL ELLIOTT
Diamond Shamrock Co.
Casper, Wyoming



FRED HUNTINGTON Texaco Inc. Denver, Colorado



EDDIE GOLD Inexco Oil Co. Denver, Colorado



D. D. FYOCK Texaco Inc. Denver, Colorado



JACK DENNY Phillips Petroleum Co. Denver, Colorado



C. D. SMITH Texaco Inc. Casper, Wyoming



JOE MILLER Tenneco Oil Co. Denver, Colorado



HARRY L. SCUTT Terra Resources, Inc. Casper, Wyoming



DEAN SHULTZ Marathon Oil Co. Casper, Wyoming



CARL BOND Minerals Management Casper, Wyoming



BILLY BALTHROP Amoco Production Co. Casper, Wyoming

oooMore Snapshots



GRADY WRIGHT Chevron Oil Co. Denver, Colorado



BILL WALTHER Atlantic Richfield Denver, Colorado



LEE DERRICK Chevron Oil Co. Denver, Colorado



JOHN SCHELL Texaco Inc. Denver, Colorado



GORDON EATON Texaco Inc. Denver, Colorado



BEN BUH Minerals Management Casper, Wyoming



A. M. RONEY Amoco Production Co. Denver, Colorado



JERRY SNELL Amoco Production Co. Denver, Colorado



DON WELLS Union Texas Petroleum Denver, Colorado



BILL McCOOL Shell Oil Co. Denver, Colorado



DALE PICKING Kenneth Luff & Assoc. Denver, Colorado



KEITH EBNER Texaco Inc. Denver, Colorado



CLARENCE BROWN The Polumbus Corp. Denver, Colorado



BILL LOWRIE Amoco Production Co. Denver, Colorado



PAT EARLY Amoco Production Co. Chicago, Illinois



AL POWELL Juniper Petroleum Co. Denver, Colorado



GEORGE RULE Continental Oil Co. Casper, Wyoming



WILLIAM REISH Marathon Oil Co. Casper, Wyoming



J. O. SCOTT Cities Service Oil Co. Denver, Colorado



BILL GRIFFITH NCRA Denver, Colorado



A. J. DEANS Anderson Oil Co. Denver, Colorado



JOHN WYLIE Depco Inc. Denver, Colorado



JERRY SIMMONS Inexco Oil Co. Denver, Colorado



CLAY MORRIS The Polumbus Corp. Denver, Colorado



BOB EDWARDS Cities Service Oil Co. Denver, Colorado



TOM CURTIS Amoco Production Co. Denver, Colorado



JOHN DIETRICH Amoco Production Co. Denver, Colorado



D. D. GILLIAM Amoco Production Co. Denver, Colorado



W. H. (BILL) REESE Minerals Management Casper, Wyoming



MALCOLM GILLIS Amoco Production Co. Montbello, Colorado



DON FOX Anderson Oil Co. Denver, Colorado



BOB WILLINGHAM Davis Oil Co. Denver, Colorado



VINCE TESONE Anderson Oil Co. Denver, Colorado



BUD PARKER Atlantic Richfield Denver, Colorado



BILL LOONEY Chevron Oil Co. Denver, Colorado



RON HOGAN The Polumbus Corp. Denver, Colorado



BOB PETERSON Kenneth Luff & Assoc. Denver, Colorado



RON MELLOR Inexco Oil Co. Denver, Colorado

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LUFKIN TAKES SUCKER ROD PUMPING OFFSHORE

